

**ASSEMBLY AND** 

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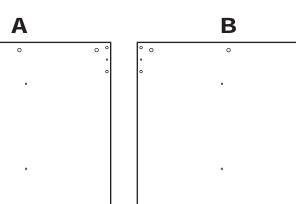


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I,J

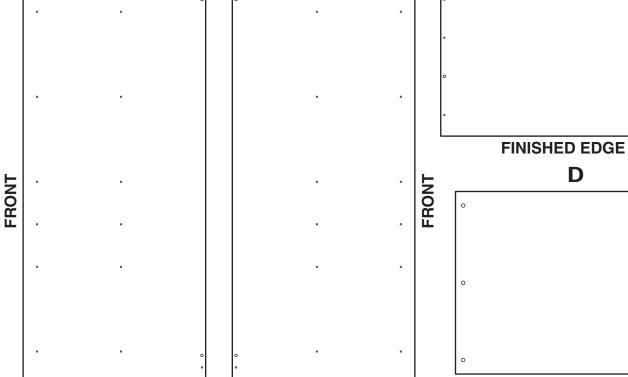
FINISHED EDGE

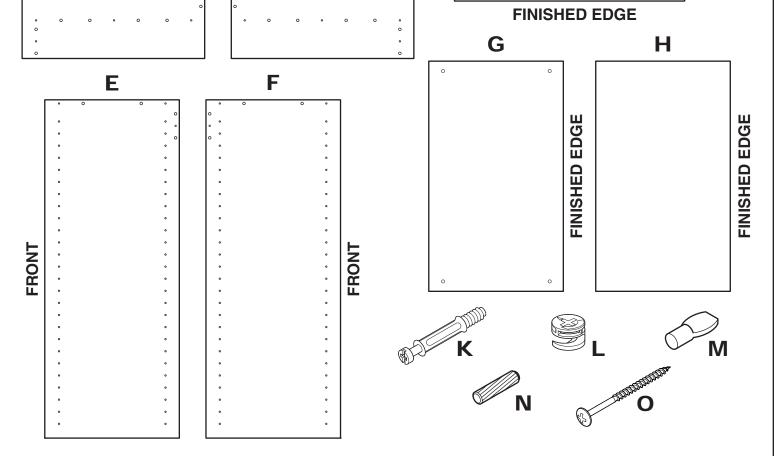
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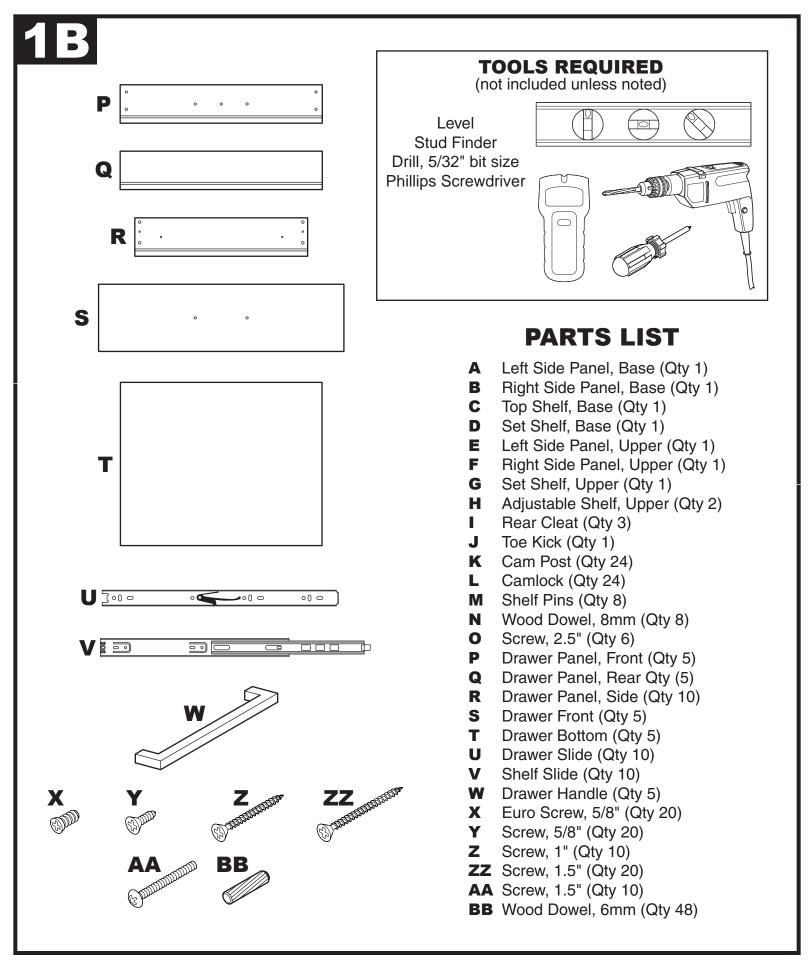
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**INSTALLATION INSTRUCTIONS** HUTCH

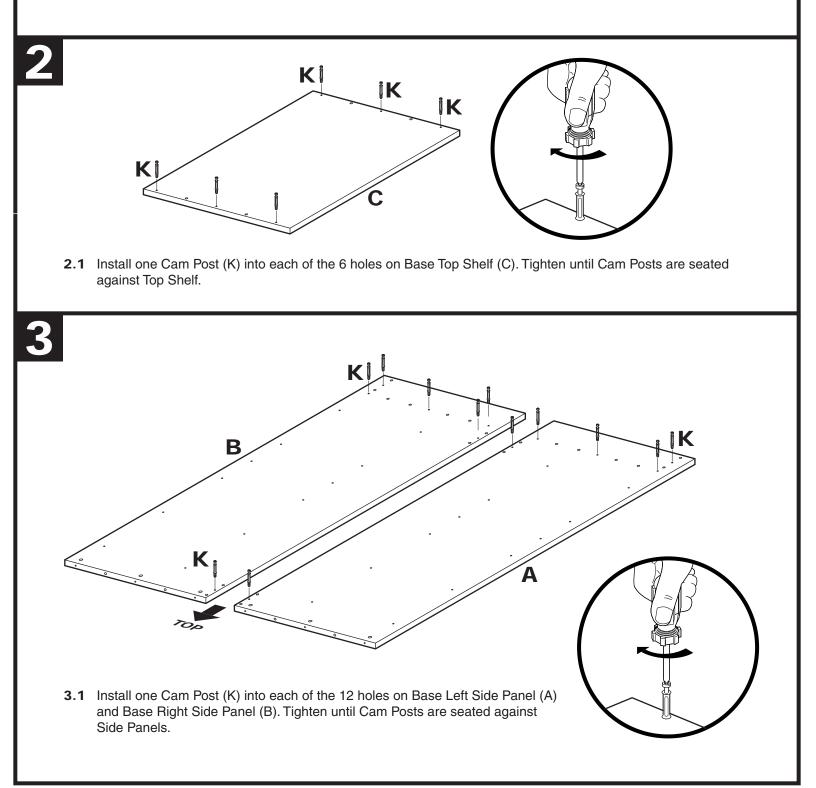


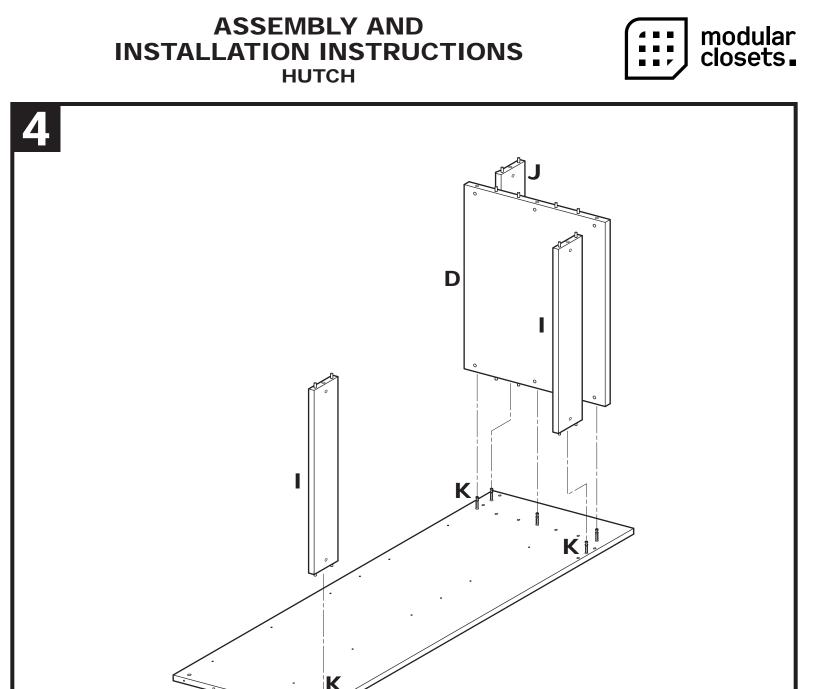




# **1C**

- **1.1** Lay parts out on a protective surface to prevent damage. *Tip:* Spread out the cardboard packaging to use as a protective surface.
- **1.2** Inventory parts against the Parts List. Make sure all parts are present before proceeding.





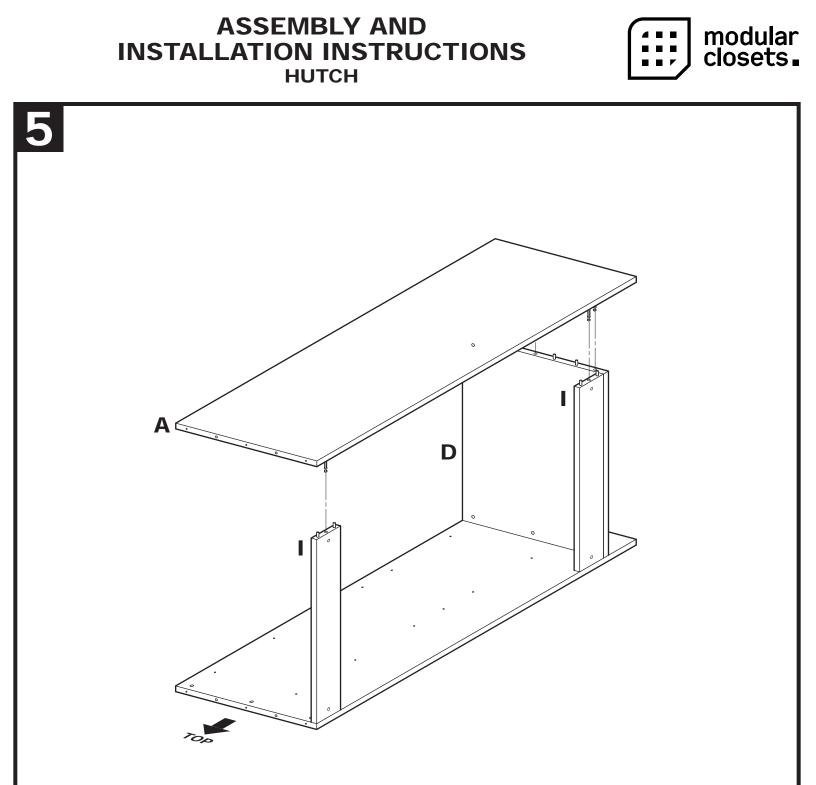
4.1 Assemble Base Set Shelf (D), Rear Hanging Cleats (I) and Toe Kick (J) onto Base Right Side Panel (B) by sliding the Shelves, Cleats and Toe Kick onto Cam Posts (K) on Right Side Panel. BE SURE dowel pins in Shelves, Cleats and Toe Kick engage drilled holes in Right Side Panel, and all parts are pressed flush against Panel.

#### **IMPORTANT NOTES**

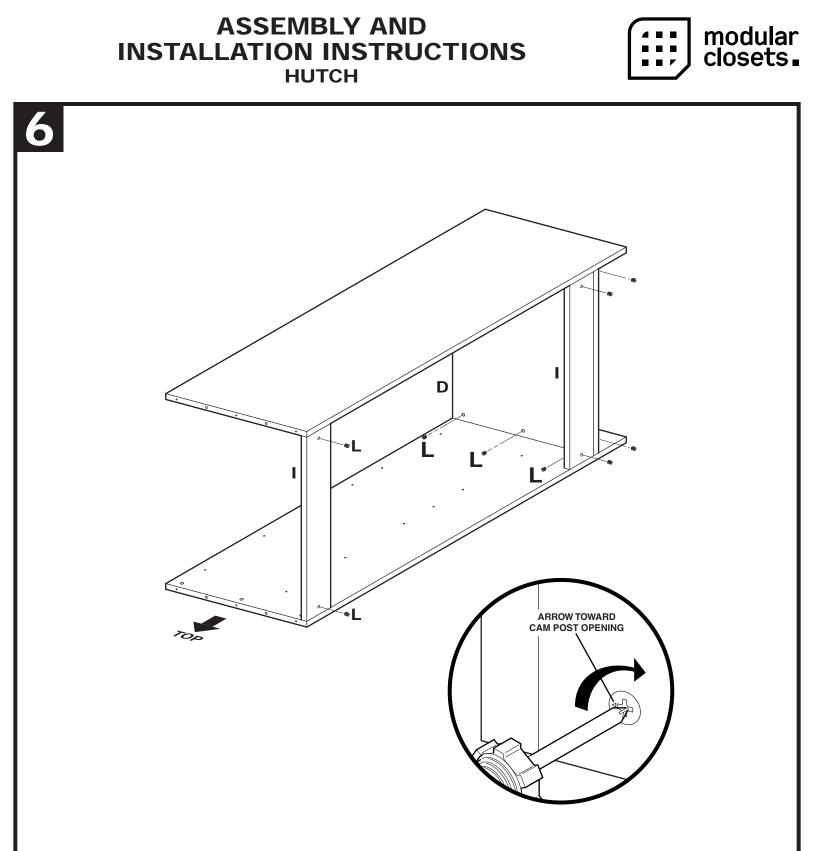
Install Set Shelf (D) with finished edge facing forward (toward front of unit) and holes for Cam Locks facing up (toward the top of the unit).

Install lower Rear Hanging Cleat (I) and Toe Kick (J) with holes for Cam Locks facing the rear of the unit and unfinished edges against Set Shelf (D).

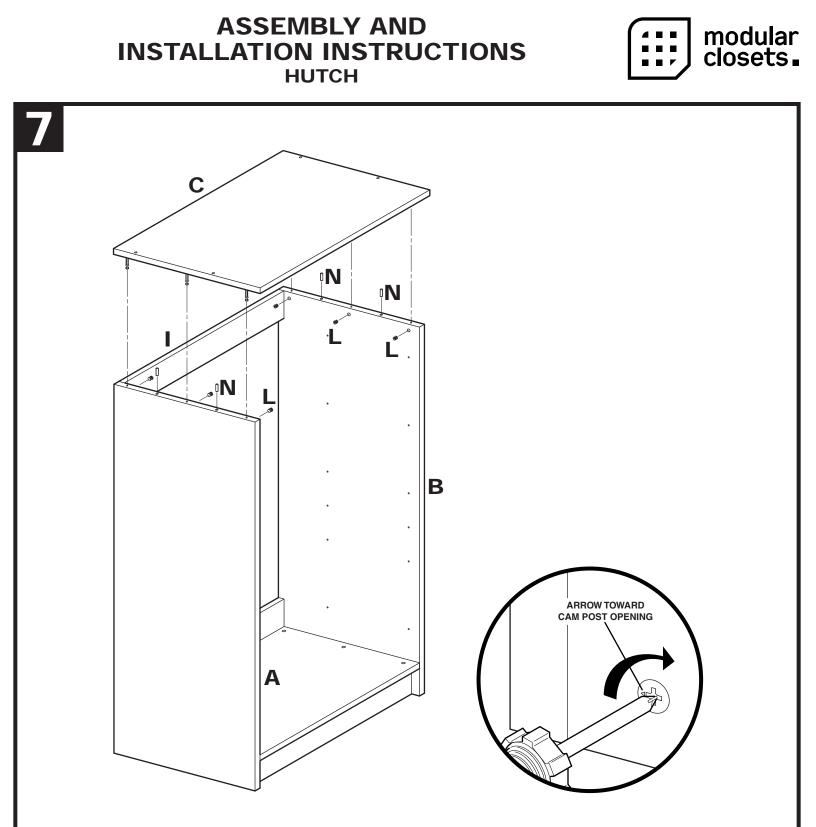
Install upper Rear Hanging Cleat (D) with holes for Cam Locks facing the rear of the unit and the unfinished edge facing the top of the unit.



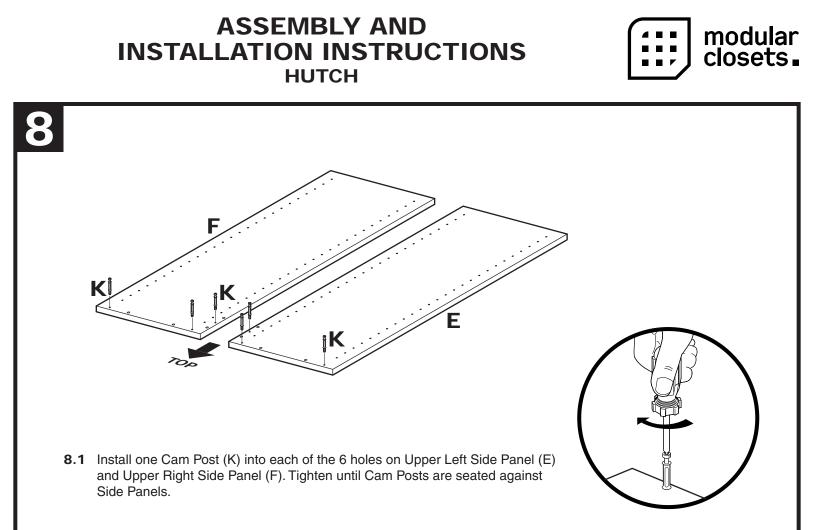
5.1 Install Base Left Side Panel (A) onto assembled Set Shelf (D), Rear Hanging Cleats (I) and Toe Kick (J). BE SURE dowel pins in Shelf, Cleats and Toe Kick engage drilled holes in Side Panel, and Side Panel is pressed flush against Set Shelf, Cleats and Toe Kick.



- **6.1** Insert Camlocks (L) in holes in Set Shelf (D), Rear Hanging Cleats (I) and Toe Kick (J) with arrow pointing toward Cam Post opening. Be sure Camlocks engage Cam Posts, and are fully seated in Shelf, Cleats and Toe Kick.
- **6.2** Tighten Camlocks (L) clockwise to lock.



- 7.1 Insert four Wood Dowels (N) into holes in edges of Base Left Side Panel (A) and Base Right Side Panel (B).
- **7.2** Install Base Top Shelf (C) onto assembled Base. BE SURE dowel pins in Base Left Side Panel (A) and Base Right Side Panel (B) engage drilled holes in Top Shelf, and Top Shelf is pressed flush against Side Panels and Rear Hanging Cleat (I).
- **7.3** Insert Camlocks (L) in holes in Base Left Side Panel (A) and Base Right Side Panel (B). BE SURE Camlocks engage Cam Posts, and are fully seated in Side Panels. Tighten Camlocks (L) clockwise to lock.



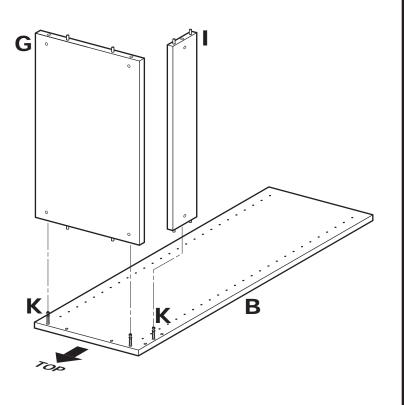
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**9.1** Assemble Upper Set Shelf (G) and Rear Hanging Cleat (I) onto Upper Right Side Panel (B) by sliding the Shelf and Cleat onto Cam Posts (K) on Right Side Panel. BE SURE dowel pins in Shelf and Cleat engage drilled holes in Right Side Panel, and all parts are pressed flush against Panel.

#### **IMPORTANT NOTES**

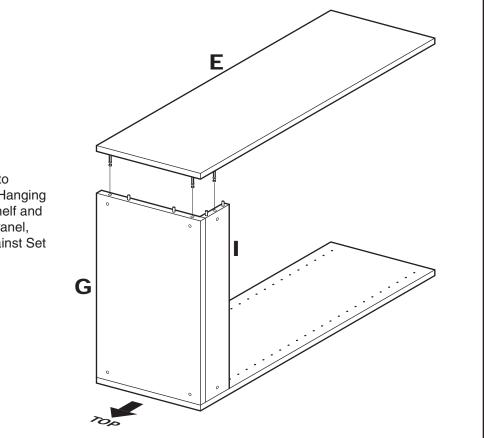
Install Set Shelf (D) with finished edge facing forward (toward front of unit) and holes for Cam Locks facing the top of the unit.

Install Rear Hanging Cleat (I) with holes for Cam Locks facing the rear of the unit and unfinished edge against Set Shelf (D).





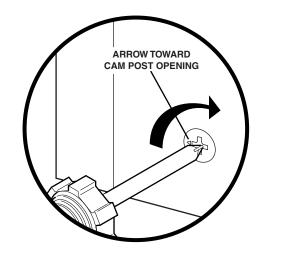
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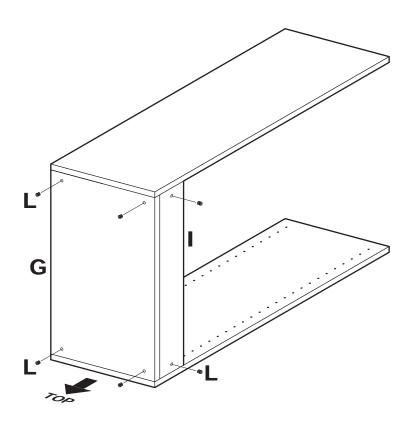


10.1 Install Upper Left Side Panel (E) onto assembled Set Shelf (G) and Rear Hanging Cleat (I). BE SURE dowel pins in Shelf and Cleat engage drilled holes in Side Panel, and Side Panel is pressed flush against Set Shelf and Cleat.

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- 11.1 Insert Camlocks (L) in holes in Set Shelf (G) and Rear Hanging Cleat (I) with arrow pointing toward Cam Post opening. Be sure Camlocks engage Cam Posts, and are fully seated in Shelf and Cleats.
- **11.2** Tighten Camlocks (L) clockwise to lock.

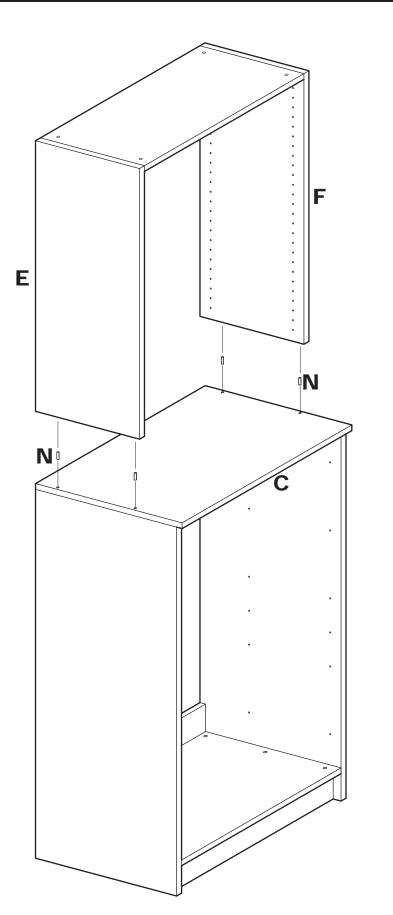


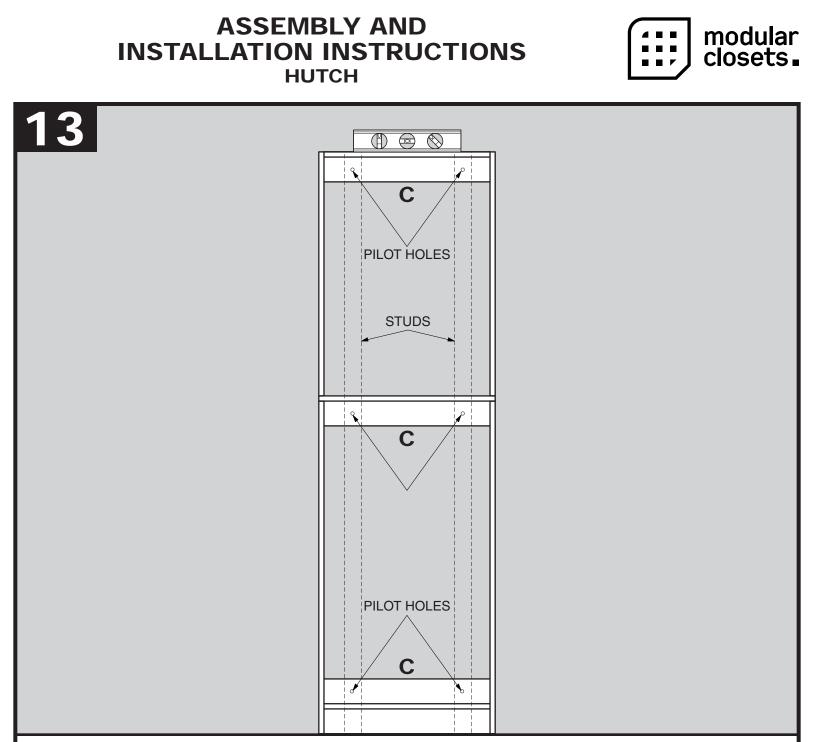




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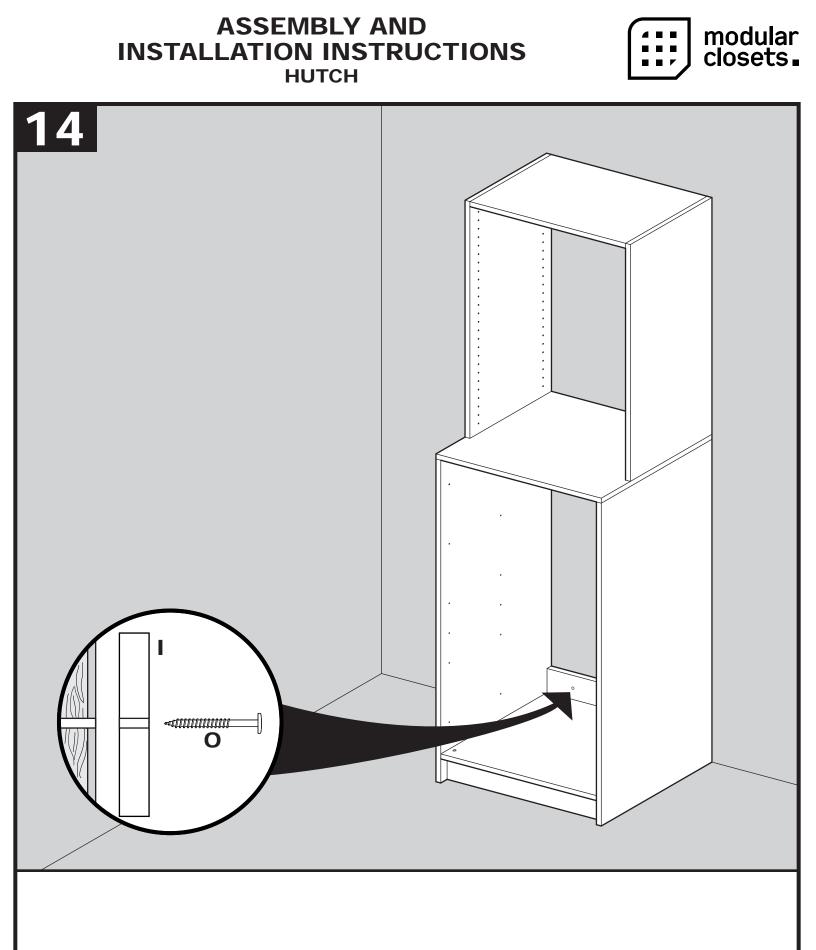
- **12.1** Insert four Wood Dowels (N) into holes in edges of Upper Left Side Panel (E) and Upper Right Side Panel (F).
- 12.2 Install assembled Upper Shelf onto assembled Base. BE SURE dowel pins in Upper Left Side Panel (E) and Upper Right Side Panel (F) engage drilled holes in Base Top Shelf (C), and Upper Shelf is pressed flush against Base.



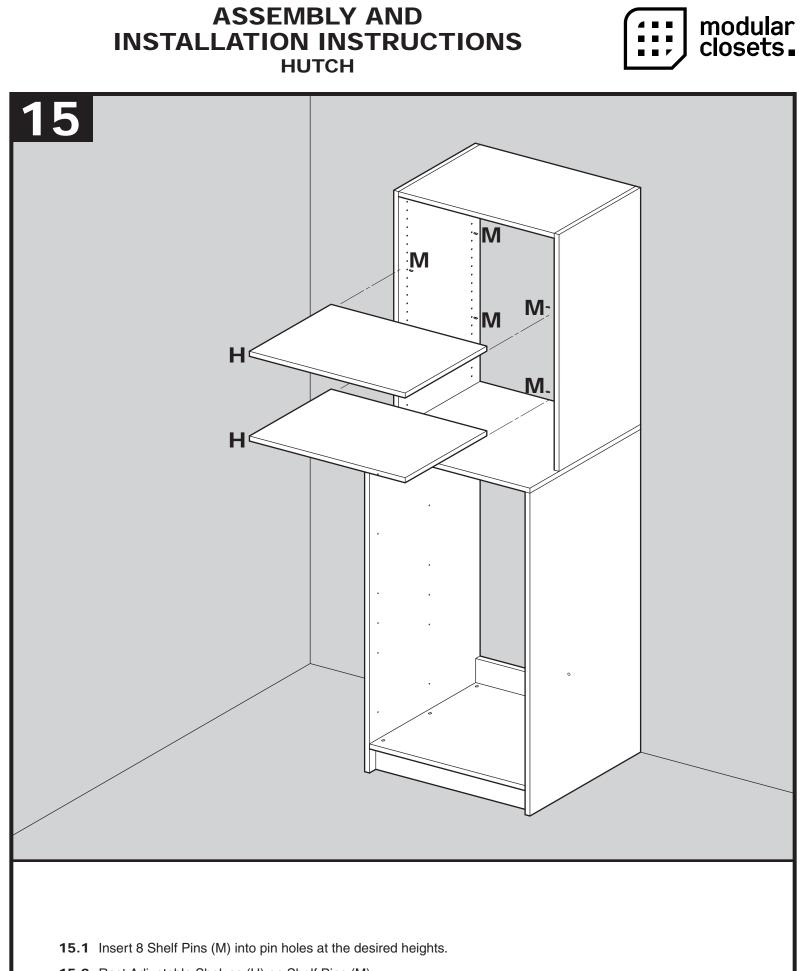


### INSTALLATION

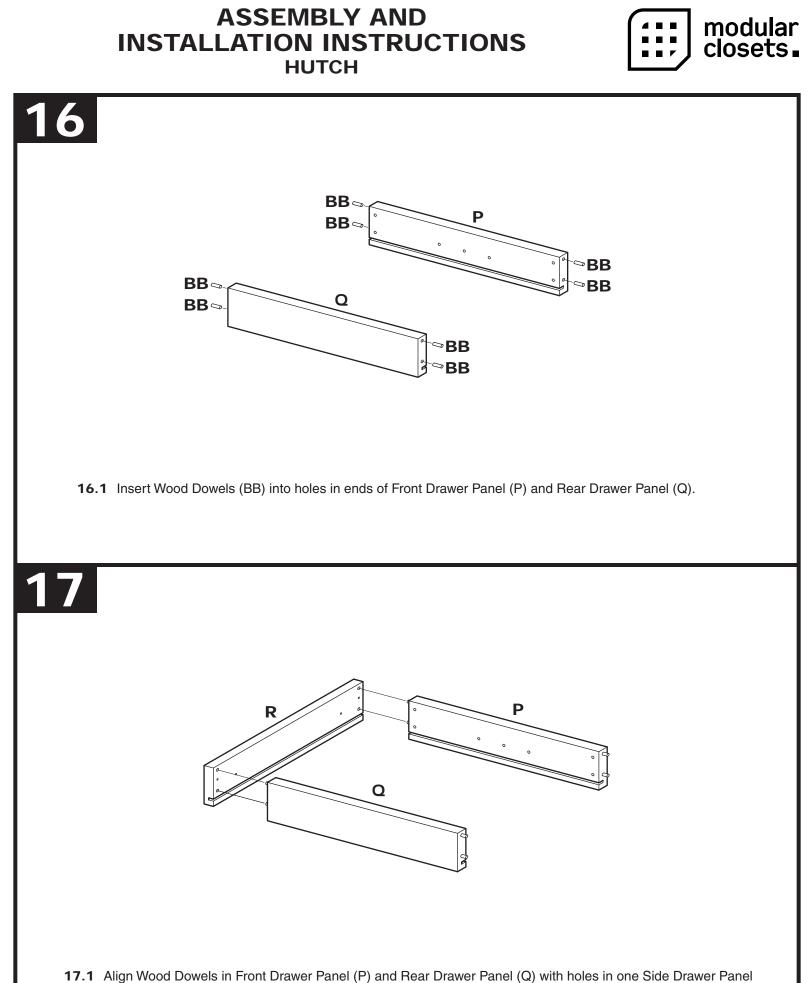
- **13.1** Determine the mounting location for the unit.
- **13.2** Using a stud finder, locate studs to which the unit will be secured. Mark stud locations with a pencil.
- **13.3** With the unit positioned at the desired location, level the unit, then drill pilot holes through Rear Hanging Cleats (C).
- **NOTE:** Depending on the selected mounting location, it is possible that only one stud will pass through the unit. In this case, use two screws through each Rear Hanging Cleat.



**14.1** Secure Rear Hanging Cleats (I) to studs using six 2.5" screws (O).

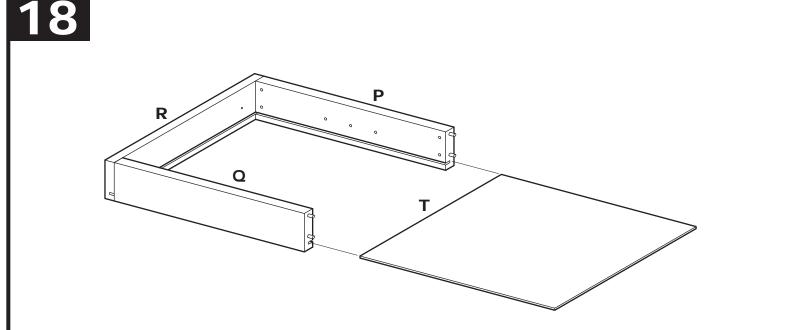


**15.2** Rest Adjustable Shelves (H) on Shelf Pins (M).



(R), and press components together until flush.

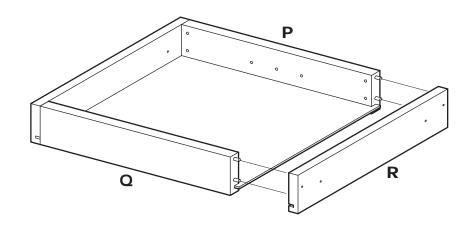




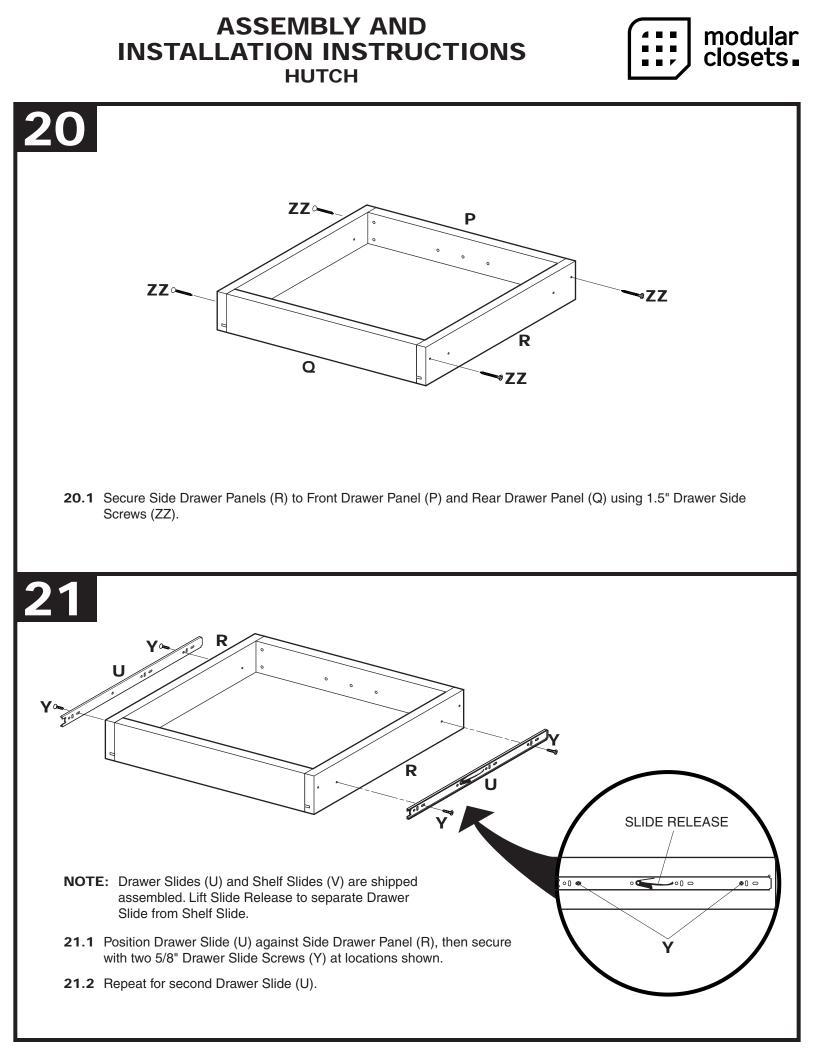
NOTE: Be sure to install Drawer Bottom (T) with finished side facing up.

**18.1** Align Drawer Bottom (T) with slots in Front Drawer Panel (P) and Rear Drawer Panel (Q), then slide Drawer Bottom into assembled Drawer Panels until Drawer Bottom is seated against Side Drawer Panel (R).

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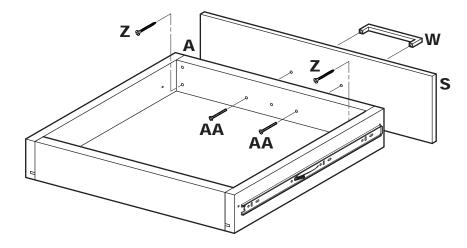


**19.1** Align Side Drawer Panel (R) with Wood Dowels in Front Drawer Panel (P) and Rear Drawer Panel (Q) and press SIde Drawer Panel (R) onto assembled components until flush.





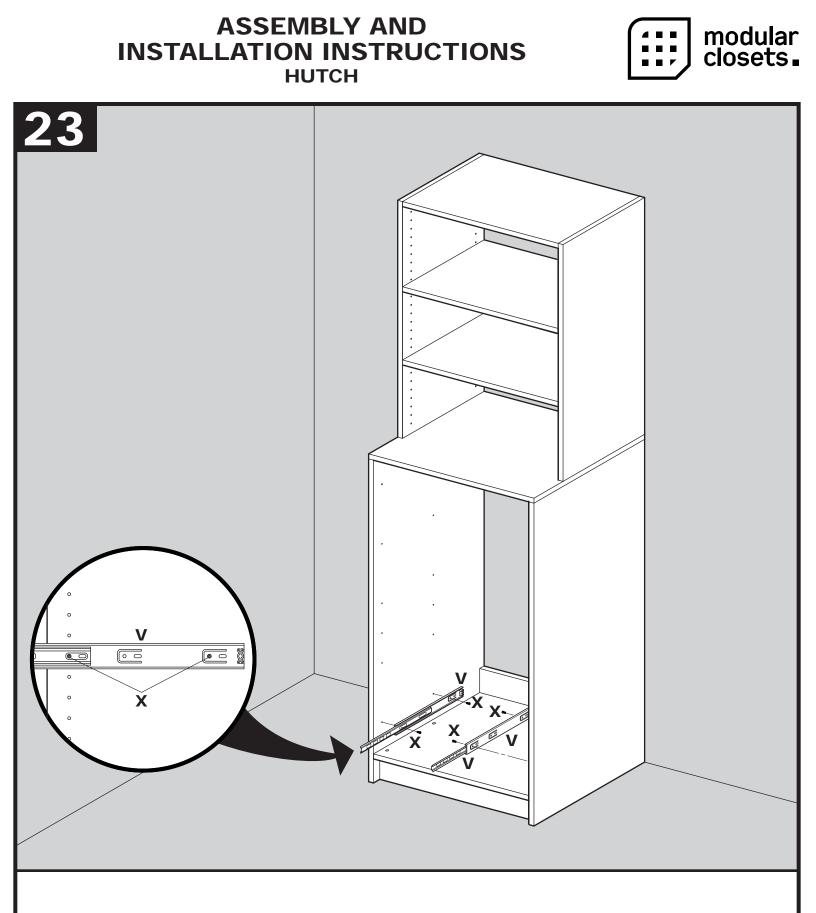




**NOTE:** DO NOT overtighten Screws (Z) or surface of Drawer Front (D) may become dimpled.

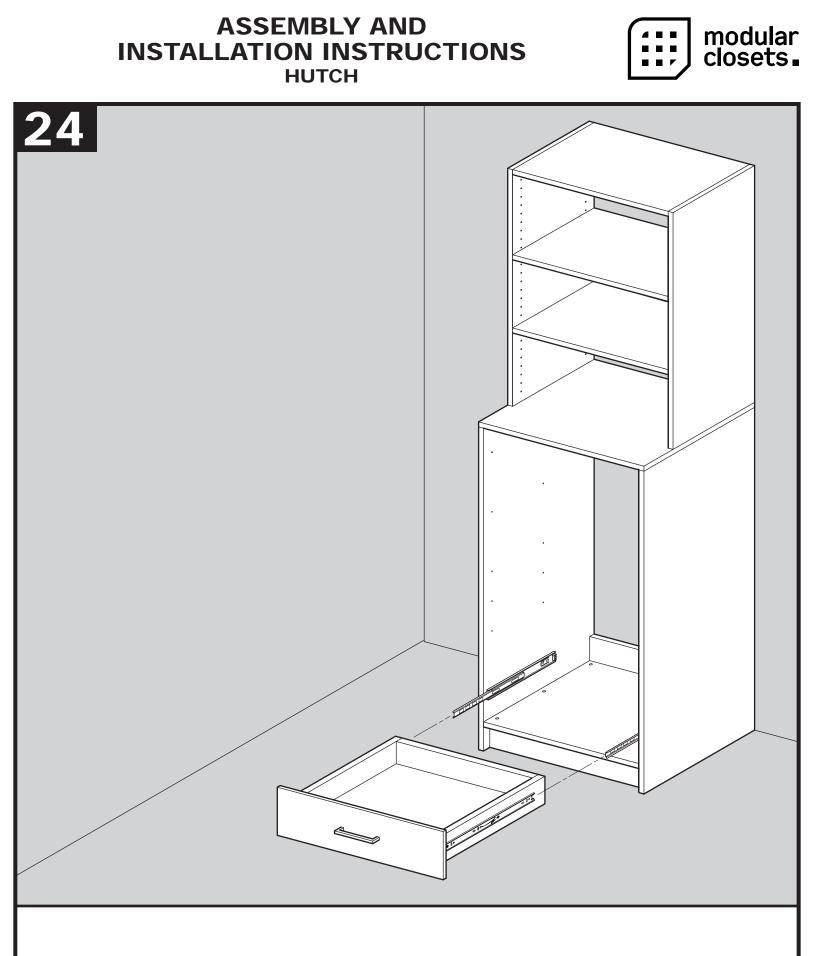
22.1 Position Drawer Front (S) on assembled Drawer and secure to Front Drawer Panel (P) with 1.0" Screws (Z).

**22.2** Install Drawer Handle (W) on Drawer and secure with two 1.5" Screws (AA).



- 23.1 Position Shelf Slide (V) over pre-drilled holes in Base Side Panel, then secure with two 5/8" Screws (X) at locations shown.
- **23.2** Repeat for second Shelf Slide (V).

Tip: For best results, use a small level to ensure Shelf Slides (V) are properly positioned before tightening.



- **24.1** Slide Drawer onto Shelf Slides until slides latch.
- **24.2** Repeat steps 16 through 24 for the remaining four drawers.