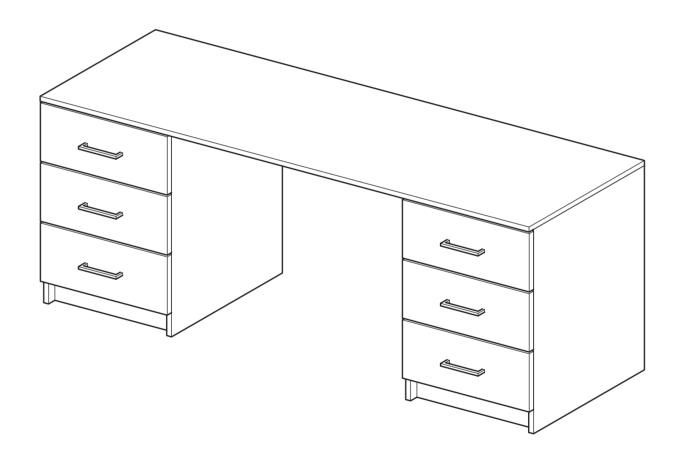
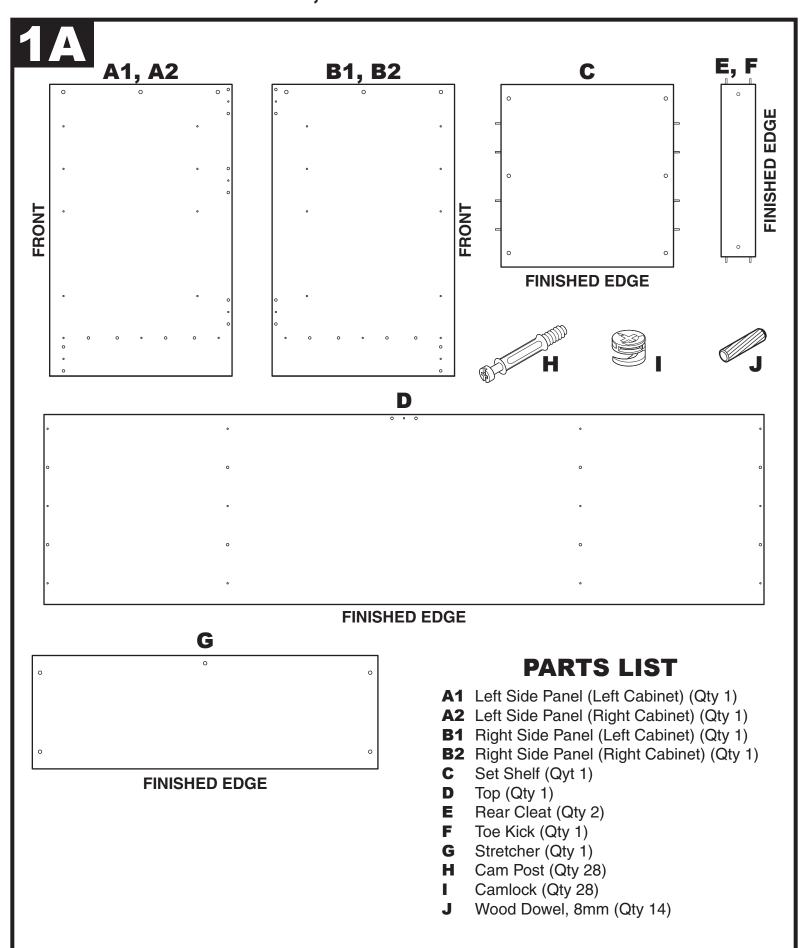


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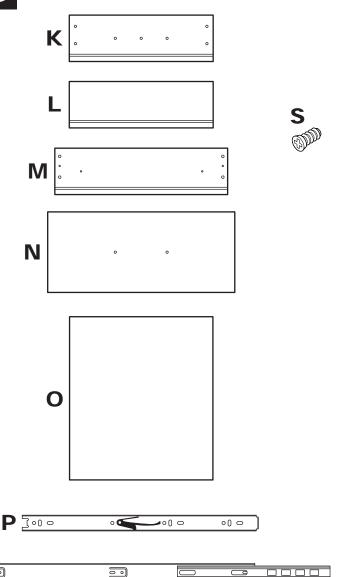


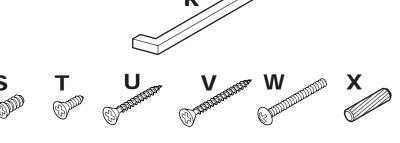






1B





PARTS LIST

- **K** Drawer Panel, Front (Qty 3)
- L Drawer Panel, Rear Qty (3)
- M Drawer Panel, Side (Qty 6)
- N Drawer Front (Qty 3)
- O Drawer Bottom (Qty 3)
- P Drawer Slide (Qty 6)
- Q Shelf Slide (Qty 6)
- R Drawer Handle (Qty 3)
- **S** Euro Screw, 5/8" (Qty 12)
- **T** Screw, 5/8" (Qty 12)
- **U** Screw, 1" (Qty 12)
- **V** Screw, 1.5" (Qty 12)
- **W** Screw, 1.5" (Qty 6)
- X Wood Dowel, 6mm (Qty 24)

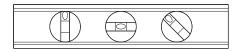
1C

Q I

- **1.1** Lay parts out on a protective surface to prevent damage. *Tip:* Spread out the cardboard packaging to use as a protective surface.
- **1.2** Inventory parts against the Parts List. Make sure all parts are present before proceeding.

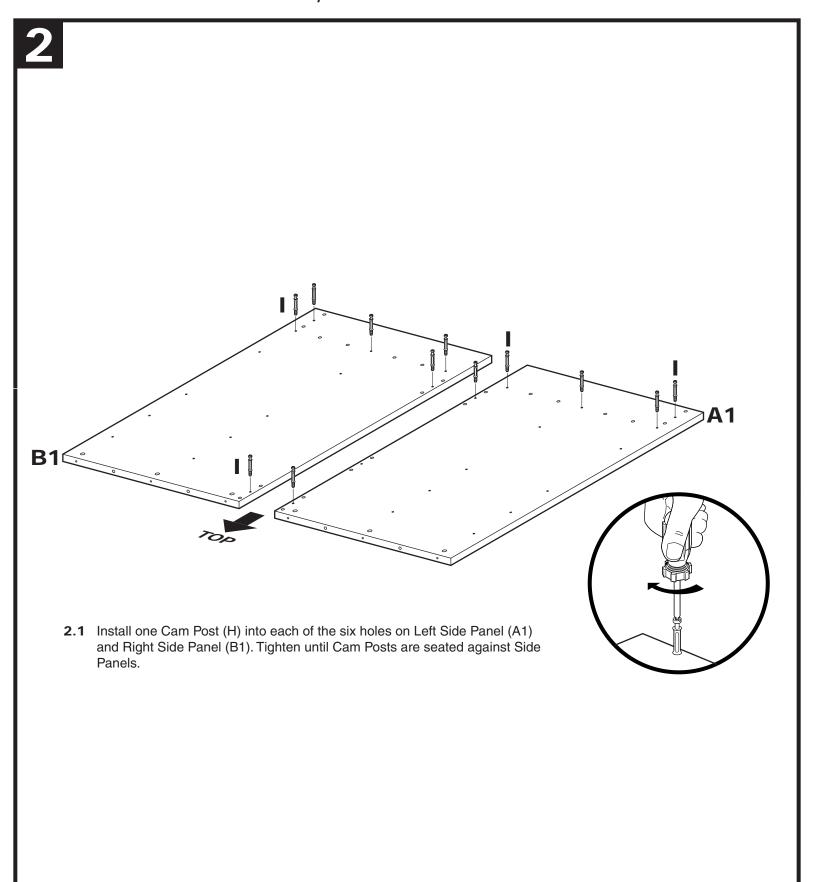
TOOLS REQUIRED

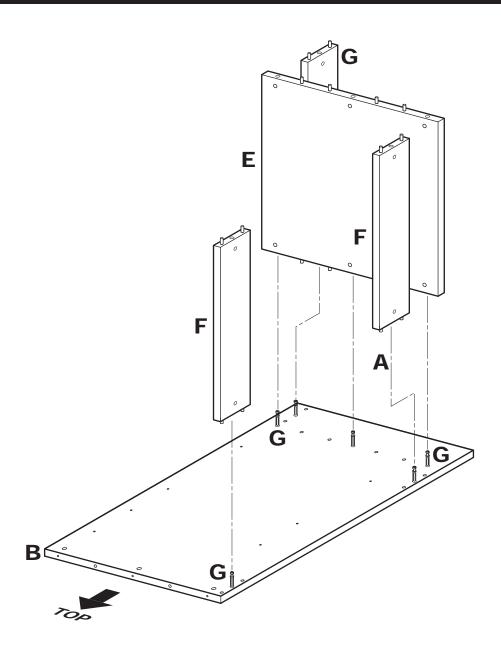
(not included unless noted)



Level
Drill, 5/32" bit size
Phillips Screwdriver







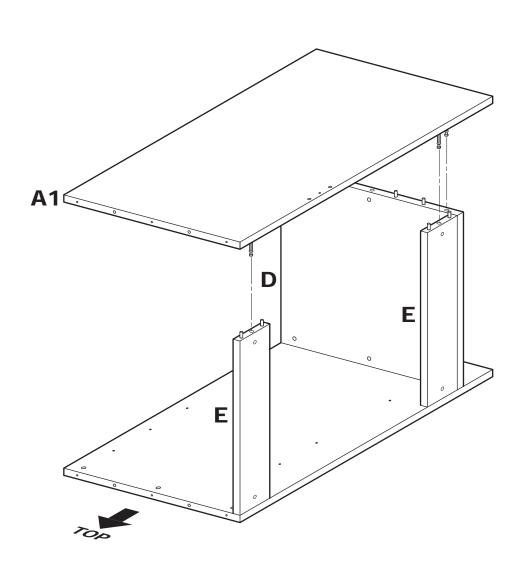
3.1 Assemble Set Shelf (D), Rear Cleats (E) and Toe Kick (F) onto Right Side Panel (B1) by sliding the Shelves, Cleats and Toe Kick onto Cam Posts (I) on Right Side Panel. BE SURE dowel pins in Shelves, Cleats and Toe Kick engage drilled holes in Right Side Panel, and all parts are pressed flush against Panel.

IMPORTANT NOTES

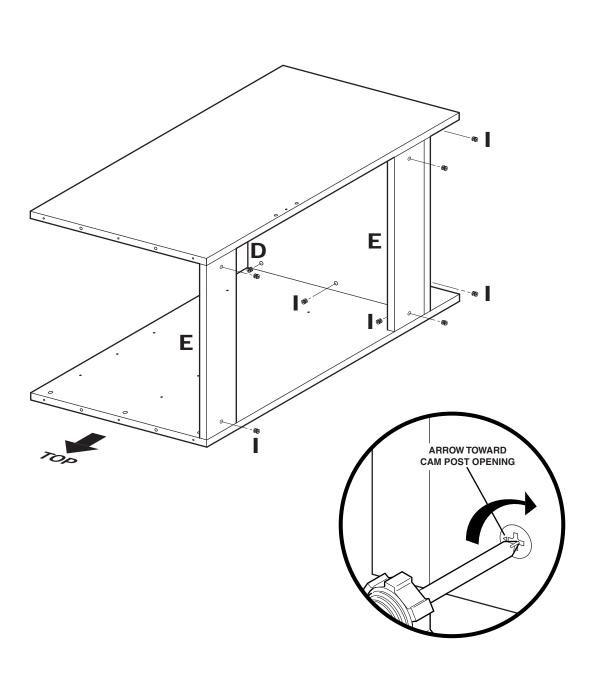
Install Set Shelf (D) with finished edge facing forward (toward front of unit) and holes for Cam Locks facing up (toward the top of the unit).

Install lower Rear Hanging Cleat (E) and Toe Kick (F) with holes for Cam Locks facing the rear of the unit and unfinished edges against Set Shelf (D).

Install upper Rear Hanging Cleat (E) with holes for Cam Locks facing the rear of the unit and the unfinished edge facing the top of the unit.



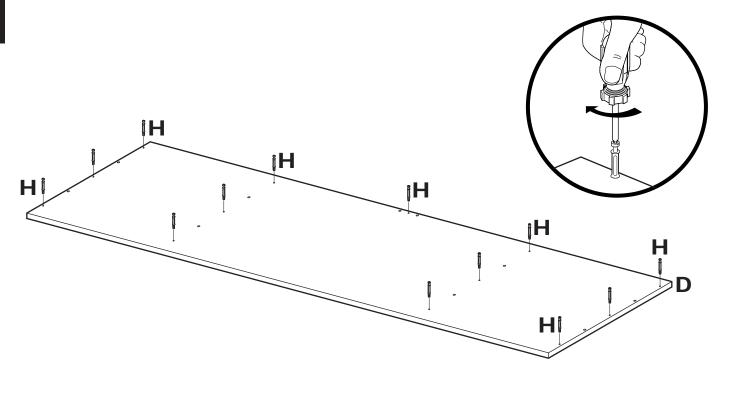
4.1 Install Left Side Panel (A1) onto assembled Set Shelf (D), Rear Hanging Cleats (E) and Toe Kick (F). BE SURE dowel pins in Shelf, Cleats and Toe Kick engage drilled holes in Side Panel, and Side Panel is pressed flush against Set Shelf, Cleats and Toe Kick.



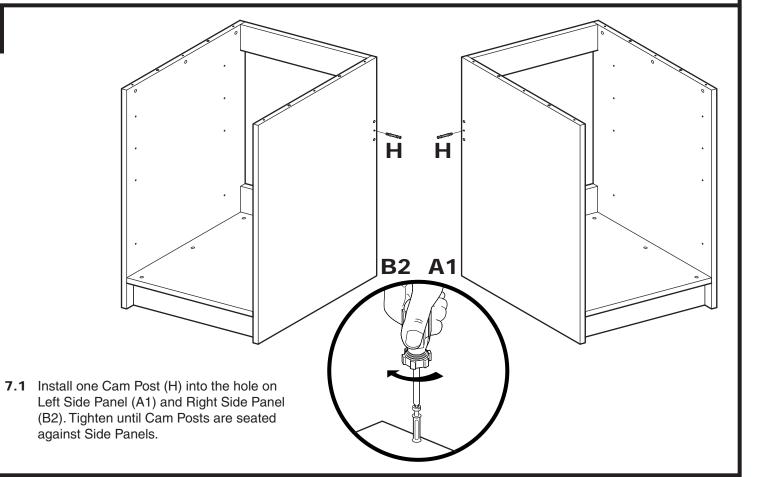
- **5.1** Insert Camlocks (I) in holes in Set Shelf (D), Rear Hanging Cleats (E) and Toe Kick (F) with arrow pointing toward Cam Post opening. Be sure Camlocks engage Cam Posts, and are fully seated in Shelf, Cleats and Toe Kick.
- 5.2 Tighten Camlocks (I) clockwise to lock.
- **5.3** Repeat steps 2 through 5 using Left Side Panel (A2) and Right Side Panel (B2).

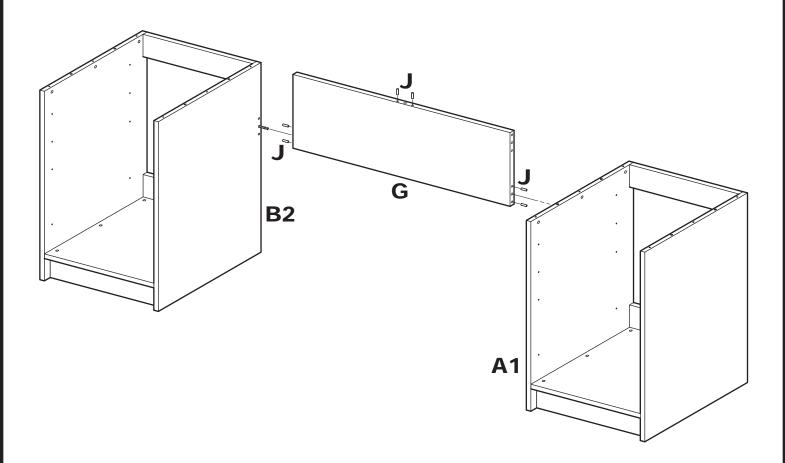


6



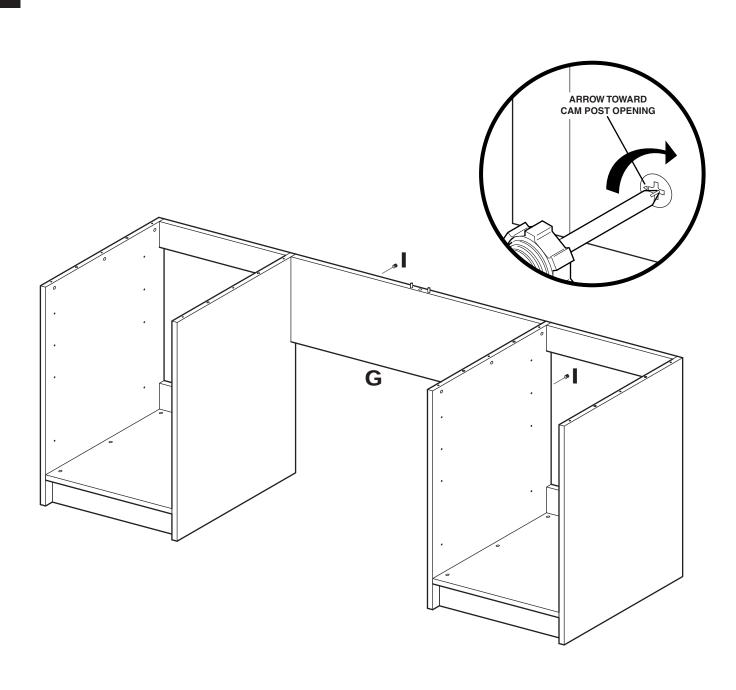
6.1 Install one Cam Post (H) into each of the 13 holes on Top (D). Tighten until Cam Posts are seated against Top.





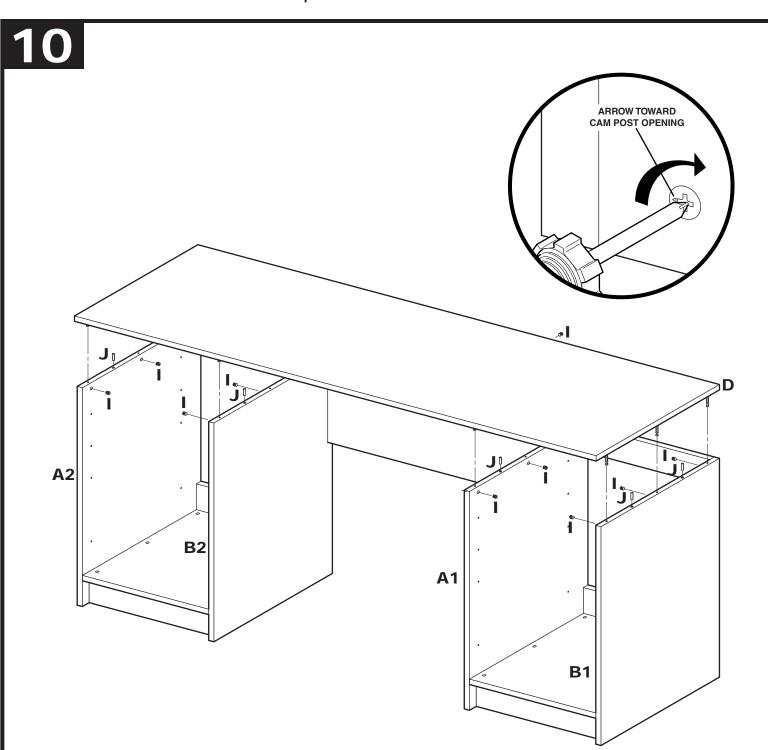
- **8.1** Insert six Wood Dowels (J) into holes in Stretcher (G).
- **8.2** Align Wood Dowels (J) in Stretcher (G) with holes in Cabinet Side Panels (A1, B2), and press components together until flush.





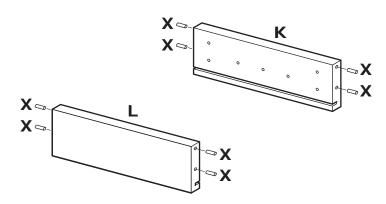
- **9.1** Insert Camlocks (I) in holes in Stretcher (G) with arrow pointing toward Cam Post opening. Be sure Camlocks engage Cam Posts, and are fully seated in Stretcher.
- 9.2 Tighten Camlocks (I) clockwise to lock.





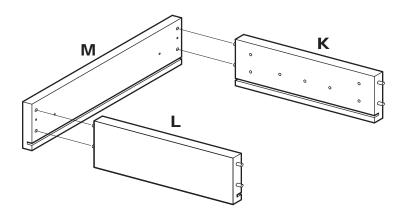
- 10.1 Insert eight Wood Dowels (J) into holes in edges of Left Side Panels (A1, A2) and Right Side Panels (B1, B2).
- **10.2** Install Top (D) onto assembled components. BE SURE dowel pins in Left Side PanelS (A1, A2) and Right Side Panels (B1, B2) engage drilled holes in Top and Top is pressed flush against Side Panels.
- 10.3 Insert Camlocks (I) in holes in Left Side Panels (A1, A2), Right Side Panels (B1, B2), and Stretcher (G). BE SURE Camlocks engage Cam Posts, and are fully seated in Side Panels and Stretcher. Tighten Camlocks (I) clockwise to lock.

11



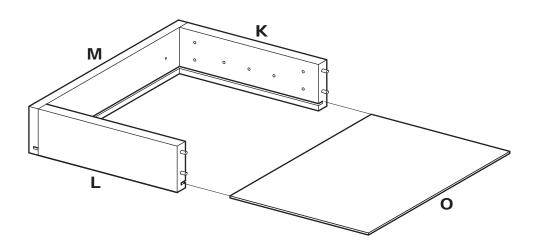
11.1 Insert Wood Dowels (X) into holes in ends of Front Drawer Panel (K) and Rear Drawer Panel (L).

12



12.1 Align Wood Dowels in Front Drawer Panel (K) and Rear Drawer Panel (L) with holes in one Side Drawer Panel (M), and press components together until flush.

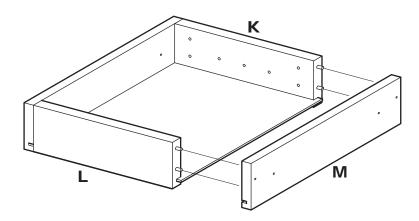
13



NOTE: Be sure to install Drawer Bottom (O) with finished side facing up.

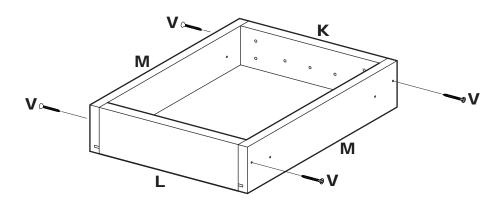
13.1 Align Drawer Bottom (O) with slots in Front Drawer Panel (K) and Rear Drawer Panel (L), then slide Drawer Bottom into assembled Drawer Panels until Drawer Bottom is seated against Side Drawer Panel (M).

14

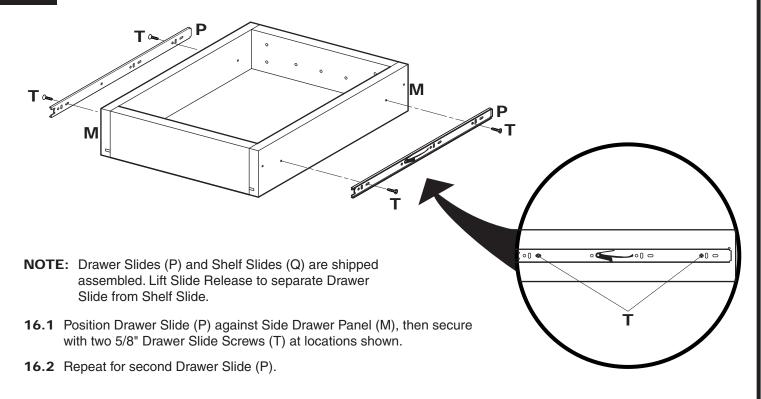


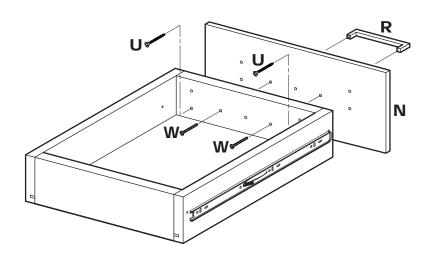
14.1 Align Side Drawer Panel (M) with Wood Dowels in Front Drawer Panel (K) and Rear Drawer Panel (L) and press Side Drawer Panel (N) onto assembled components until flush.

15



15.1 Secure Side Drawer Panels (M) to Front Drawer Panel (K) and Rear Drawer Panel (L) using 1.5" Screws (V).

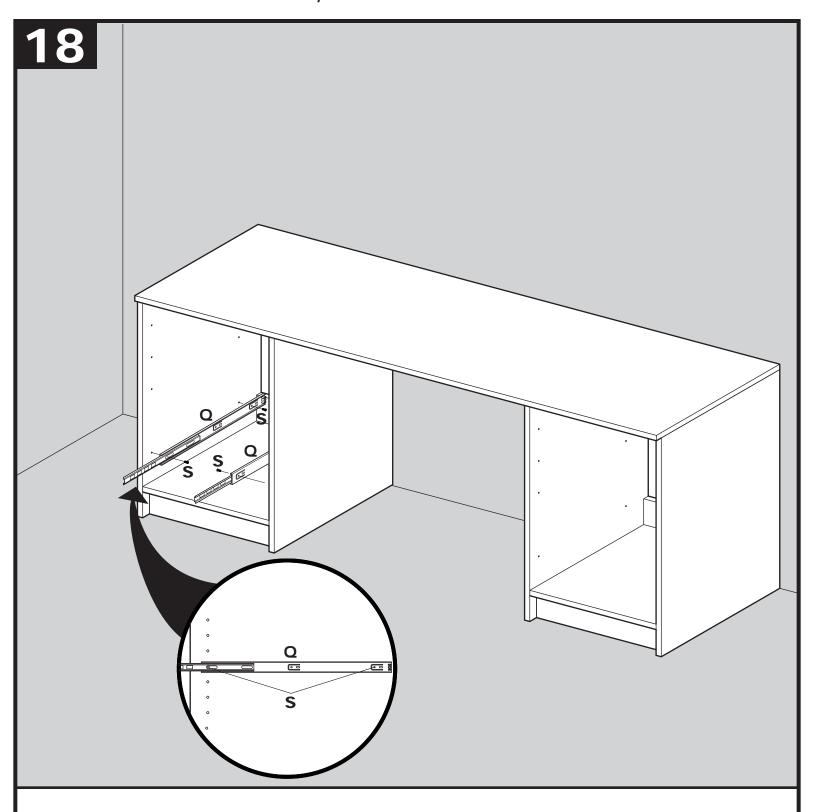




NOTE: DO NOT overtighten Screws (U) or surface of Drawer Front (N) may become dimpled.

- 17.1 Position Drawer Front (N) on assembled Drawer and secure to Front Drawer Panel (K) with 1.0" Screws (U).
- 17.2 Install Drawer Handle (R) on Drawer and secure with two 1.5" Screws (W).

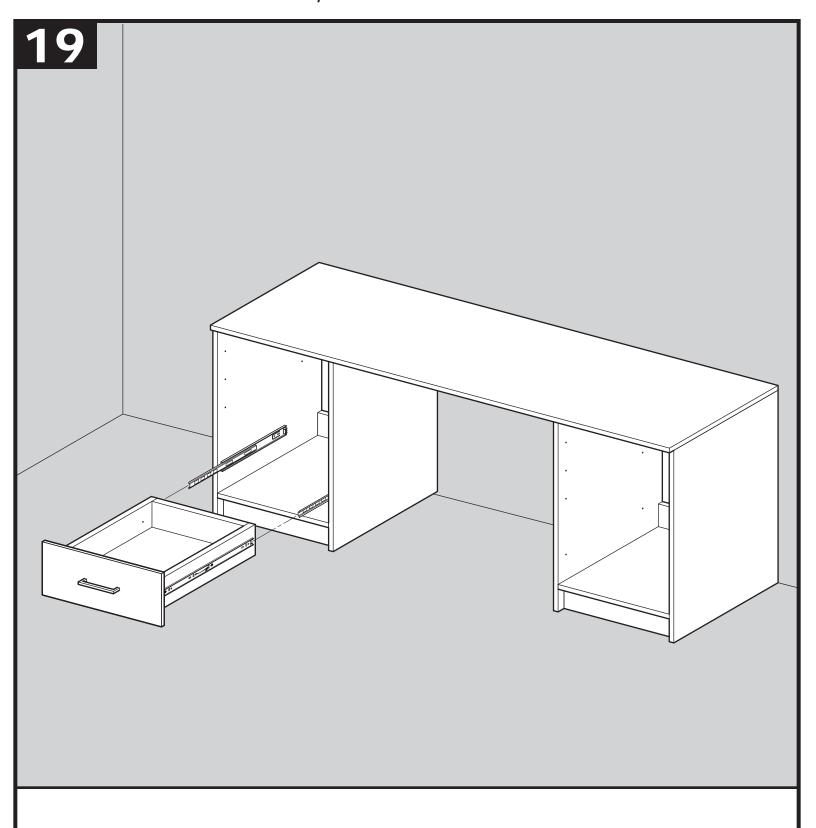




- **18.1** Position Shelf Slide (Q) over pre-drilled holes in Side Panels (A, B), then secure with two 5/8" Euro Screws (S) at locations shown.
- 18.2 Repeat for second Shelf Slide (Q).

Tip: For best results, use a small level to ensure Shelf Slides (Q) are properly positioned before tightening.





- 19.1 Slide Drawer onto Shelf Slides until slides latch.
- **19.2** Repeat steps 11 through 19 for the remaining five drawers.